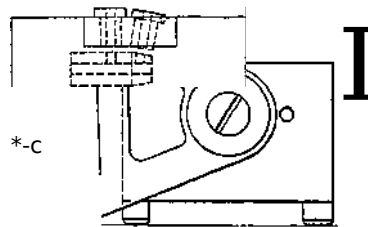


the work to be rapidly backed off. This was an advantage as it was necessary to back off the work several times in drilling each hole in order to clear the chips from the drill to prevent breakage. The average rate of production obtained with this fixture was one piece per minute, the time required for setting the work up in the fixture being not over three seconds.



Machinery

